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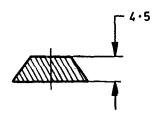




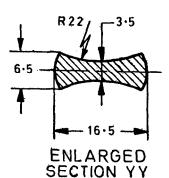
## Indian Standard

# SPECIFICATION FOR ELEVATOR, FARABEUF'S PATTERN

- 1. Scope Covers dimensional and other requirements for Farabeuf's pattern elevator used in ENT surgery.
- **2. Material** The elevator shall be of stainless steel conforming to Designation 40Cr13 of IS: 6603-1972 'Specification for stainless steel bars and flats'.
- 3. Shape and Dimensions As shown in Fig. 1.



ENLARGED SECTION XX

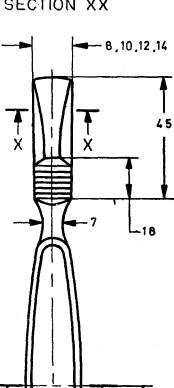


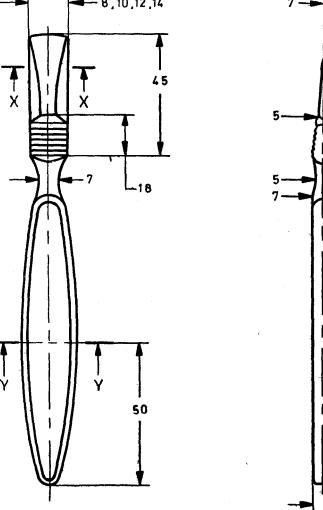
R 20

160

100

-6.5





All dimensions in millimetres. FIG. 1 ELEVATOR, FARABEUF'S PATTERN

Adopted 5 May 1976

@ September 1976, ISI



#### **IS: 8128 - 1976**

3.1 A deviation of  $\pm 2.5$  percent shall be allowed on all dimensions.

### 4. Workmanship and Finish

- 4.1 The elevator shall be forged in one piece and shall be well balanced and symmetrical on its central axis.
- 4.2 The working end shall be square with respect to the plane of the instrument.
- 4.3 The working edge shall be sharp.
- 4.4 The elevator shall be free from cracks, seams, burrs and other surface defects.
- 4.5 The elevator shall be finished smooth, polished bright and passivated.
- 5. Heat Treatment The elevator shall be uniformly hardened and tempered to give a hardness of 500 to 590 HV.

#### 6. Tests

- **6.1** View Under Magnification The sharp edge of the elevator shall be examined under a magnification of 10 ×. The edge shall be well defined and free from any defect under magnification.
- **6.2** Performance Scrape the edge of a hardwood along the grain with the sharp edge of the elevator for 10 times. The elevator shall scrape the wood uniformly, smoothly and clearly with moderate degree of force. During or on completion of the test the elevator shall not show any sign of damage or distortion.
- **6.3** Flexibility Clamp the elevator in a vice at the middle of the shaft along the axis keeping the tip upwards. Apply a force of 40 N (4 kgf approximately) gradually from the working end at a distance of 15 mm from the tip. On completion of the test the elevator shall show no sign of damage.
- **6.4** Corrosion Resistance The elevator shall satisfy the boiling and autoclaving test as mentioned in IS:7531-1975 'Method for boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments'.
- 7. Marking The elevator shall be marked with the manufacturer's name, initials or recognized trade-mark.
- 7.1 ISI Certification Marking Details available with the Indian Standards Institution.
- **8. Packing** The elevator shall be wrapped in moisture-proof paper and packed in a polyethylene bag. The elevator may also be packed as agreed to between the purchaser and the supplier.